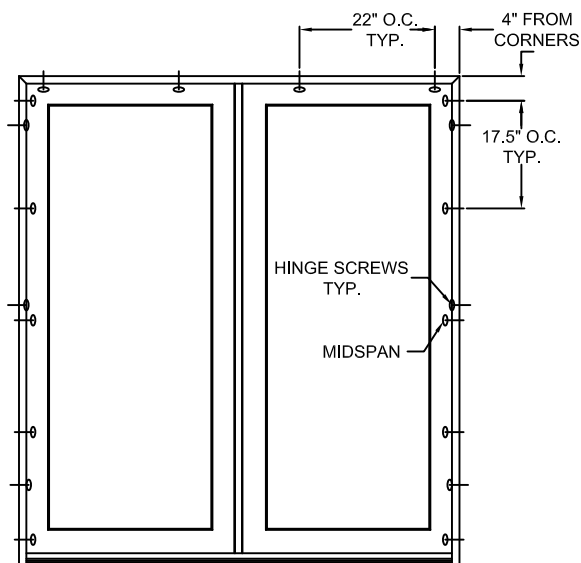
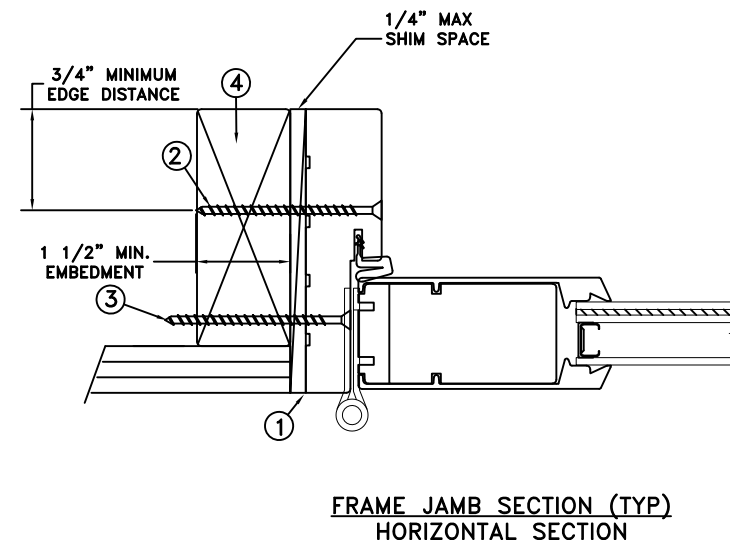
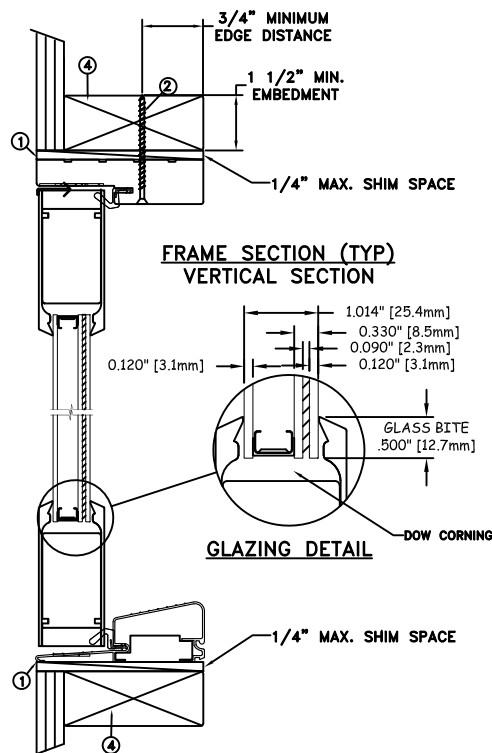


THROUGH FRAME  
INSTALLATION



TYPICAL ELEVATION WITH FASTENER SPACING



MAXIMUM FRAME	DP	IMPACT
71.50 x 78.125	+50/-55	YES

Installation Notes:

1. Seal flange/frame to substrate. Sill shall be set on a continuous serpentine bead of structural grade silicone caulk when no fastener is used to anchor the sill (typical).
2. Use #8 PH or greater fastener through the head & side jambs with sufficient length to penetrate a minimum of 1 1/2" into the wood framing. For 2x wood frame substrate (min. S.G. = 0.42).
3. Use #8 PH or greater fastener through each hinge at the side jamb with sufficient length to penetrate a minimum of 1 1/2" into the wood framing.
4. Host structure (wood buck, masonry, steel) to be designed and anchored to properly transfer all loads to the structure. The host structure is the responsibility of the architect or engineer of record for the project of installation.

General Notes:

1. The product shown herein is designed, tested and manufactured to comply with the wind load criteria of the adopted International Building Code (IBC), the International Residential Code (IRC), the current Florida Building Code (FBC) and the industry requirement for the stated conditions.
2. All glazing shall conform to ASTM E1300.
3. At minimum, glazing shall be 3.1mm tempered - 13.7mm airspace - 3.1mm annealed - 2.3mm PVB interlayer by Kuraray - 3.1mm annealed glass.
4. Use structural or composite shims where required.

This schedule addresses only the fasteners required to anchor the unit to achieve the rated design pressure and impact performance (where applicable) up to the size limitations noted. It is not intended as a guide to the installation process and does not address the sealing consideration that may arise in different wall conditions. For the complete installation procedure, see the instructions packaged with the unit or go to [www.jeld-wen.com](http://www.jeld-wen.com).

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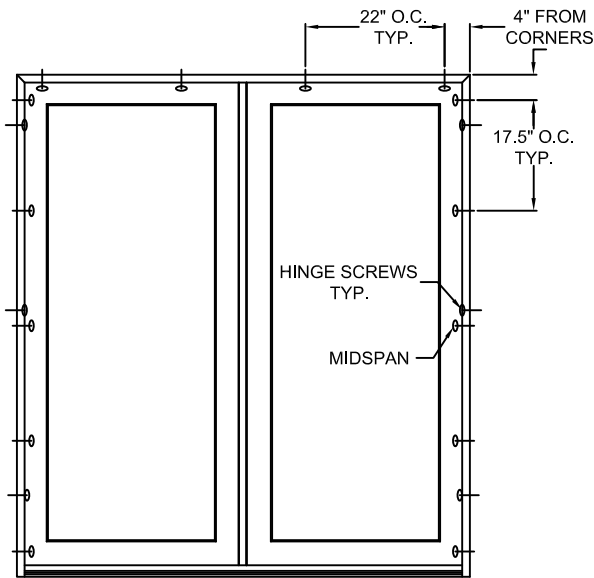
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*Michael D. Stremmel*  
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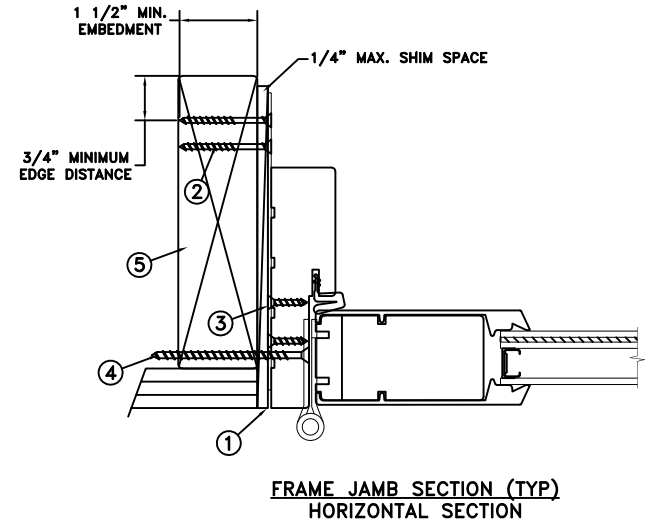
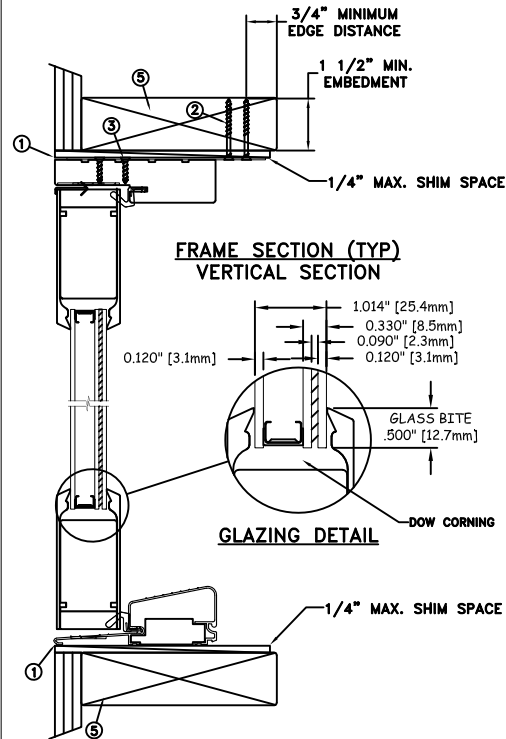
**MICHAEL D. STREMMEL, P.E.**  
Florida P.E. No. 65868, REG. No. 37122  
1410 Eden Road  
York, PA. 17406  
(717) 916-6300

DATE: 10/24/2023	3737 LAKEPORT BLVD. <b>JELD-WEN</b> KLAMATH FALLS OR, 97601 PHONE: (800) 535-3936		
SCALE: NTS			
DRAWN BY: M.HAM	TITLE:  F-4500 Swinging Door (OSW)		
CHECKED BY: D.Vezo			
APPROVED BY: D.Vezo			
RECORD No.: D1000261			
REPORT No.: 310-23-118 E0A0	CAD DWG. No.: -	REV: C	SHEET 1 of 5

# MASONRY STRAP INSTALLATION



TYPICAL ELEVATION WITH FASTENER SPACING



MAXIMUM FRAME	DP	IMPACT
71.50 x 78.125	+50/-55	YES

### Installation Notes:

1. Seal flange/frame to substrate. Sill shall be set on a continuous serpentine bead of structural grade silicone caulk when no fastener is used to anchor the sill (typical).
2. Use 2 - #8 PFH or larger fasteners through masonry strap with sufficient length to penetrate a minimum of 1 1/2" into the buck. For 2x wood frame substrate (min. S.G. = 0.42).
3. Use 2 - #8 PFH or larger fasteners through masonry strap into jamb without penetrating through the jamb into product causing visibility or collateral damage to product.
4. Use #8 PH or greater fastener through each hinge at the side jamb with sufficient length to penetrate a minimum of 1 1/2" into the wood framing.
5. Host structure (wood buck, masonry, steel) to be designed and anchored to properly transfer all loads to the structure. The host structure is the responsibility of the architect or engineer of record for the project of installation.

### General Notes:

1. The product shown herein is designed, tested and manufactured to comply with the wind load criteria of the adopted International Building Code (IBC), the International Residential Code (IRC), the current Florida Building Code (FBC) and the industry requirement for the stated conditions.
2. All glazing shall conform to ASTM E1300.
3. At minimum, glazing shall be 3.1mm tempered - 13.7mm airspace - 3.1mm annealed - 2.3mm PVB interlayer by Kuraray - 3.1mm annealed glass.
4. Use structural or composite shims where required.
5. Masonry strap specifications: 20 Ga. galvanized steel, .036" min. thickness x 1.5" min. width.

This schedule addresses only the fasteners required to anchor the unit to achieve the rated design pressure and impact performance (where applicable) up to the size limitations noted. It is not intended as a guide to the installation process and does not address the sealing consideration that may arise in different wall conditions. For the complete installation procedure, see the instructions packaged with the unit or go to [www.jeld-wen.com](http://www.jeld-wen.com).

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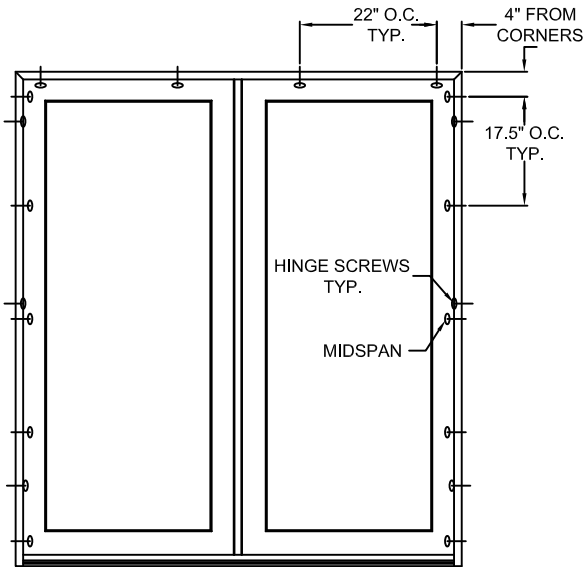
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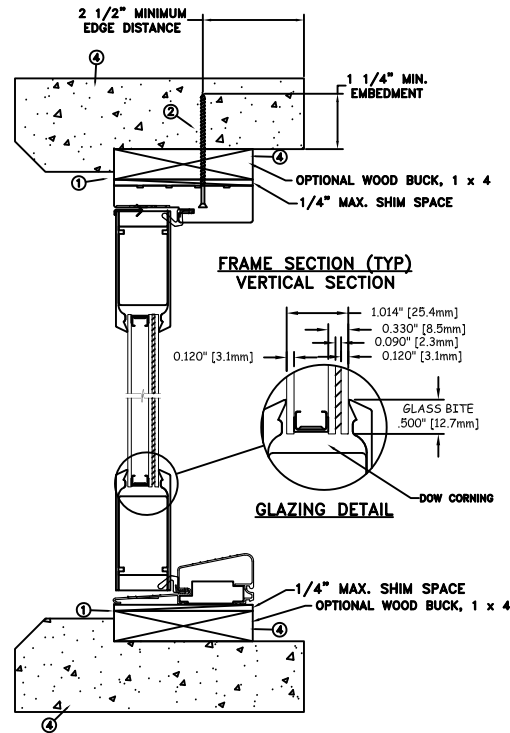
**MICHAEL D. STREMMEL, P.E.**  
Florida P.E. No. 65868, REG. No. 37122  
1410 Eden Road  
York, PA, 17406  
(717) 916-6300

DATE: 10/24/2023		3737 LAKEPORT BLVD. KLAMATH FALLS OR, 97601 PHONE: (800) 535-3936
DRAWN BY: M.HAM		SCALE: NTS
CHECKED BY: D.Vezo	TITLE: F-4500 Swinging Door (OSW)	
APPROVED BY: D.Vezo	RECORD No.: D1000261	
REPORT No.: 310-23-118 E0A0	CAD DWG. No.: -	REV: C SHEET 2 of 5

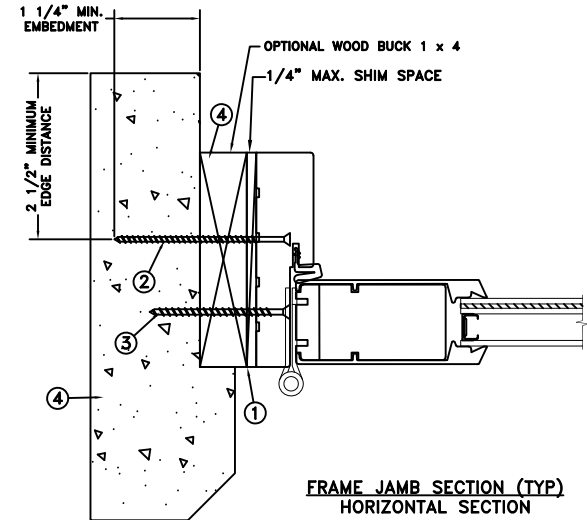
CONCRETE/MASONRY  
INSTALLATION



TYPICAL ELEVATION WITH FASTENER SPACING



FRAME SECTION (TYP)  
VERTICAL SECTION



FRAME JAMB SECTION (TYP)  
HORIZONTAL SECTION

MAXIMUM FRAME	DP	IMPACT
71.50 x 78.125	+50/-55	YES

Installation Notes:

1. Seal flange/frame to substrate. Sill shall be set on a continuous serpentine bead of structural grade silicone caulk when no fastener is used to anchor the sill (typical).
2. Use 3/16" tapcon or equivalent fasteners through frame with sufficient length to penetrate a minimum of 1 1/4" into concrete or masonry at each location with a 2 1/2" min. from edge distance. For concrete (min. fc = 3000 psi) or masonry substrate (CMU shall adhere to ASTM C90).
3. Use #8 PH or greater fastener through each hinge at the side jamb with sufficient length to penetrate a minimum of 1 1/2" into the wood framing.
4. Host structure (wood buck, masonry, steel) to be designed and anchored to properly transfer all loads. to the structure. The host structure is the responsibility of the architect or engineer of record for the project of installation.

General Notes:

1. The product shown herein is designed, tested and manufactured to comply with the wind load criteria of the adopted International Building Code (IBC), the International Residential Code (IRC), the current Florida Building Code (FBC) and the industry requirement for the stated conditions.
2. All glazing shall conform to ASTM E1300.
3. At minimum, glazing shall be 3.1mm tempered - 13.7mm airspace - 3.1mm annealed - 2.3mm PVB interlayer by Kuraray - 3.1mm annealed glass.
4. Use structural or composite shims where required.

This schedule addresses only the fasteners required to anchor the unit to achieve the rated design pressure and impact performance (where applicable) up to the size limitations noted. It is not intended as a guide to the installation process and does not address the sealing consideration that may arise in different wall conditions. For the complete installation procedure, see the instructions packaged with the unit or go to [www.jeld-wen.com](http://www.jeld-wen.com).

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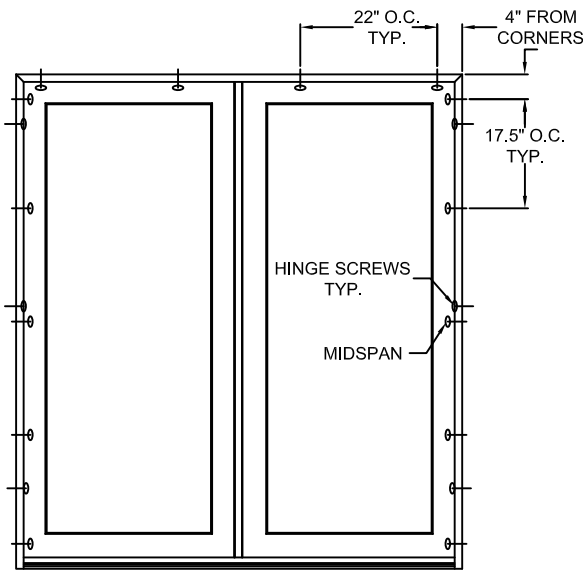
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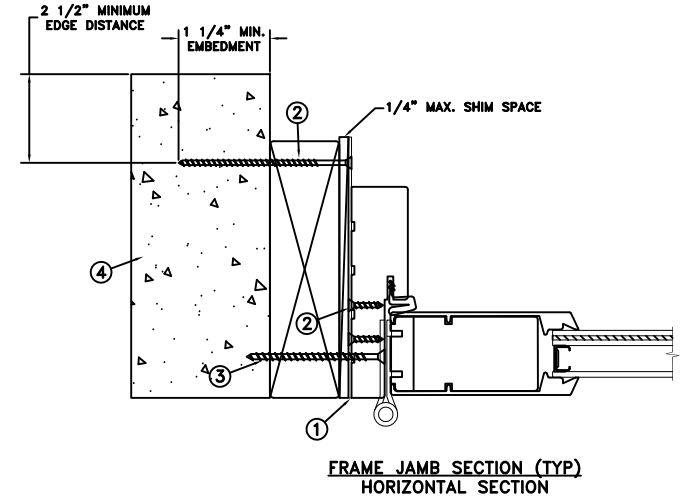
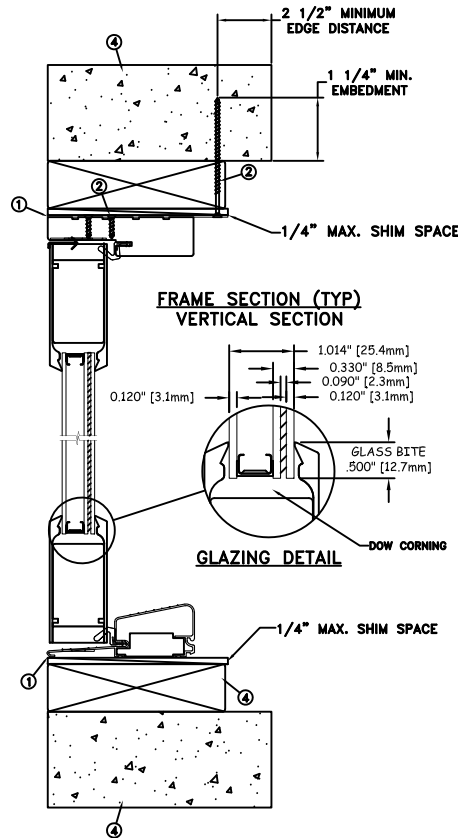
**MICHAEL D. STREMMEL, P.E.**  
Florida P.E. No. 65868, REG. No. 37122  
1410 Eden Road  
York, PA. 17406  
(717) 916-6300

DATE: 10/24/2023	3737 LAKEPORT BLVD. <b>JELD-WEN</b> KLAMATH FALLS OR, 97601 PHONE: (800) 535-3936		
SCALE: NTS			
DRAWN BY: M.HAM	TITLE: <b>F-4500 Swinging Door (OSW)</b>		
CHECKED BY: D.Vezo			
APPROVED BY: D.Vezo			
RECORD No.: <b>D1000261</b>			
REPORT No.: 310-23-118 E0A0	CAD DWG. No.: —	REV: C	SHEET 3 of 5

CONCRETE/MASONRY  
INSTALLATION



TYPICAL ELEVATION WITH FASTENER SPACING



MAXIMUM FRAME	DP	IMPACT
71.50 x 78.125	+50/-55	YES

**Installation Notes:**

1. Seal flange/frame to substrate. Sill shall be set on a continuous serpentine bead of structural grade silicone caulk when no fastener is used to anchor the sill (typical).
2. Use (1) - 3/16" Tapcon or equivalent fasteners through strap with sufficient length to penetrate a minimum of 1 1/4" into concrete or masonry at each location with a 2 1/2" min. from edge distance. Use (2) - #8 PFH fasteners through masonry strap into frame. For concrete (min. fc = 3000 psi) or masonry substrate (CMU shall adhere to ASTM C90).
3. Use #8 PH or greater fastener through each hinge at the side jamb with sufficient length to penetrate a minimum of 1 1/2" into the wood framing.
4. Host structure (wood buck, masonry, steel) to be designed and anchored to properly transfer all loads to the structure. The host structure is the responsibility of the architect or engineer of record for the project of installation.

**General Notes:**

1. The product shown herein is designed, tested and manufactured to comply with the wind load criteria of the adopted International Building Code (IBC), the International Residential Code (IRC), the current Florida Building Code (FBC) and the industry requirement for the stated conditions.
2. All glazing shall conform to ASTM E1300.
3. At minimum, glazing shall be 3.1mm tempered - 13.7mm airspace - 3.1mm annealed - 2.3mm PVB interlayer by Kuraray - 3.1mm annealed glass.
4. Use structural or composite shims where required.
5. Masonry strap specifications: 20 Ga. galvanized steel, .036" min. thickness x 1.5" min. width.

This schedule addresses only the fasteners required to anchor the unit to achieve the rated design pressure and impact performance (where applicable) up to the size limitations noted. It is not intended as a guide to the installation process and does not address the sealing consideration that may arise in different wall conditions. For the complete installation procedure, see the instructions packaged with the unit or go to [www.jeld-wen.com](http://www.jeld-wen.com).

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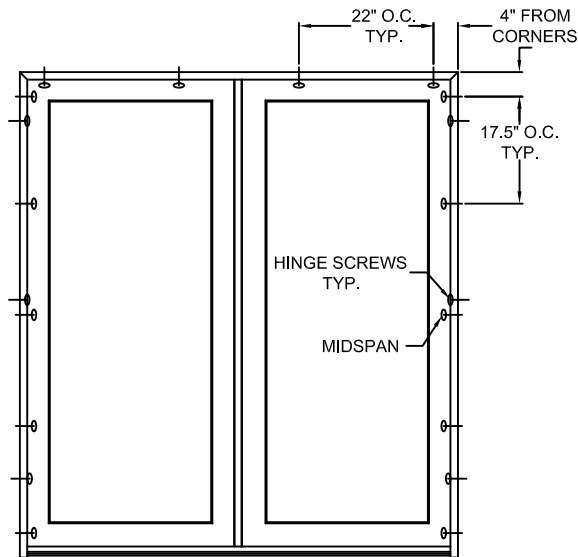
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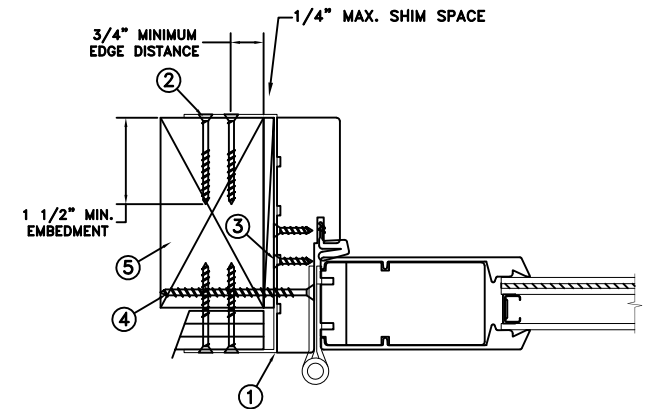
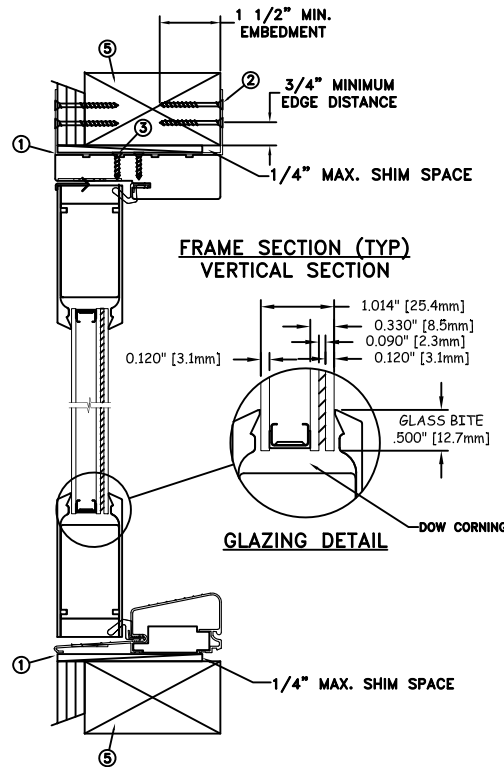
**MICHAEL D. STREMMEL, P.E.**  
Florida P.E. No. 65868, REG. No. 37122  
1410 Eden Road  
York, PA 17406  
(717) 916-6300

	DATE: 10/24/2023	<b>JELD-WEN</b> 3737 LAKEPORT BLVD. KLAMATH FALLS OR, 97601 PHONE: (800) 535-3936
DRAWN BY: M.HAM	SCALE: NTS	
CHECKED BY: D.Vezo	TITLE: <b>F-4500 Swinging Door (OSW)</b>	
APPROVED BY: D.Vezo		
RECORD No.: <b>D1000261</b>		
REPORT No.: 310-23-118 E0A0	CAD DWG. No.: -	REV: C SHEET 4 of 5

# MASONRY STRAP INSTALLATION



**TYPICAL ELEVATION WITH FASTENER SPACING**



**FRAME JAMB SECTION (TYP)  
HORIZONTAL SECTION**

MAXIMUM FRAME	DP	IMPACT
71.50 x 78.125	+50/-55	YES

**Installation Notes:**

1. Seal flange/frame to substrate. Sill shall be set on a continuous serpentine bead of structural grade silicone caulk when no fastener is used to anchor the sill (typical).
2. Use min. 2 - #8 PFH or larger fasteners through masonry strap with sufficient length to penetrate a minimum of 1 1/2" into the buck. Bend straps around both sides of the buck. For 2x wood frame substrate (min. S.G. = 0.42).
3. Use min. 2 - #8 PFH or larger fasteners through masonry strap into jamb without penetrating through the jamb into product causing visibility or collateral damage to product.
4. Use #8 PH or greater fastener through each hinge at the side jamb with sufficient length to penetrate a minimum of 1 1/2" into the wood framing.
5. Host structure (wood buck, masonry, steel) to be designed and anchored to properly transfer all loads to the structure. The host structure is the responsibility of the architect or engineer of record for the project of installation.

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**MICHAEL D. STREMMEL, P.E.**  
Florida P.E. No. 65868, REG. No. 37122  
1410 Eden Road  
York, PA 17406  
(717) 916-6300

DATE: 10/24/2023	3737 LAKEPORT BLVD. KLAMATH FALLS OR, 97601 PHONE: (800) 535-3936	
DRAWN BY: M.HAM	SCALE: NTS	<b>JELD-WEN</b>  F-4500 Swinging Door (OSW)
CHECKED BY: D.Vezo	TITLE:	
APPROVED BY: D.Vezo	RECORD No.:	
REPORT No.:	D1000261	
CAD DWG. No.:	REV: C	SHEET 5 of 5